



TECHNICAL DATA SHEET

7. HIGH-END DECORATION

► Venetian stucco

Synthetic stucco

1371 / Version 2 / 05-03-2025



DESCRIPTION

Stucco for interior decoration by giving a "marmorino" effect through the technique of using the spatula.

PROPERTIES

- Great hardness and resistance.
- Can imitate the appearance of marble on the surface to which it has been applied.
- Provides warm surfaces.

USES

This product is used in high-end decoration to obtain the beautiful effects of marble veins on walls and ceilings of entrance areas and domestic or commercial accommodation rooms. When a luxury finish is desired on plaster or cast finishes. Exclusively for interior use. STUCCO is not washable.

TECHNICAL DATA

Finish	Smooth, polished and shiny.
Colour	Neutral base and colour chart.
Density at 20°C (Kg/L)	1.6 ± 0.05
Consumption (Kg/m2)	0.6 - 1
Touch dry	60 min Dry spatulas (gloss): 30 min
Can be sanded (hours)	24
Cleaning of utensils and stains	With water
Volatile Organic Compounds (COV).	Maximum product content 30,00 g/l

HOW TO APPLY

- Stir the product until totally smooth.
- The surfaces to be painted must be clean, dry and free of dust, grease, saltpetre, etc.

SURFACE AND AMBIENT CONDITIONS

AMBIENT TEMPERATURE:

Apply at temperatures higher than 10°C.

RELATIVE HUMIDITY:

Never apply with relative humidity of less than 85%.



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SURFACE PREPARATION

UNPAINTED SURFACES:

New unpainted surfaces:

- Regardless of the support to be repainted, its appearance must be homogenised; in other words, adjust the surfaces that are shiny to help to open the pores and foster adhesion. Check the adhesion and resistance of the paint. Correct any texture or planimetry differences that may exist with RHONA repair mortars. Test compatibility between coats.
- Remove efflorescences, product residues and foreign substances (grease, dust, oils and/or derivatives, etc.).
- Regulate high porosity by applying a coat of fixer (See possible application systems).

PRE-PAINTED SURFACES IN POOR CONDITION:

Pre-painted surface in poor condition:

- If the paint is old or badly adhered with defects such as chalking, blistering, peeling, cracking, etc., it must be completely removed and then apply a coat of transparent acrylic fixer. (see possible application systems)
- Regardless of the support to be repainted, its appearance must be homogenised; in other words, adjust the surfaces that are shiny to help to open the pores and foster adhesion. Check the adhesion and resistance of the paint. Correct any texture or planimetry differences that may exist with RHONA repair mortars. Test compatibility between coats.

POSSIBLE APPLICATION SYSTEMS

Use a trowel for normal application of Venetian stucco. Prior to the top coat and depending on the wall apply primer suitable for the yield specified in each case. Use a trowel to apply one or more coats of the product to the prepared surface until even colour and thickness are achieved. It can also be applied using a wool roller and diluting with 5% water. After 24 hours, sand with fine sandpaper and remove the resulting dust with a cloth. With a stainless steel spatula, apply very thin coats of the product at equidistant spaces. After approximately 30 minutes, rub with the stainless steel spatula to bring out the shine. In the spaces previously not applied with a spatula, repeat the application and polishing.

PRIMERS:

- Fixenol Consolidating primer: indicated for fixing, consolidating and sealing mineral substrates (cement mortar, concrete, Catalan tile, etc.) Yield: Concrete: 15-20 m²/L. Cement mortars: 10-15 m²/L. Fibre cement: 10 - 15 m²/L. Plaster/Cast plaster: 5 - 15 m²/L. Painted surfaces: 15 - 20 m²/L. Coats: 1

FINISH ESTUCO VENECIANO:

- Yield: 0,6 - 1 kg/m²
- Coats: 2 - 3

SAFETY

Consult the current safety data sheet for safe handling (Section 8.2). Unsuitable for children. Keep out of the reach of children. Do not place painted surfaces into the mouth.

REMOVAL

Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling, in line with the local and national legislation in force. Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling. Do not pour down drains or into the environment. Dispose of the product at an authorised waste disposal site or through an authorised waste management company. Waste must be handled, stored and disposed of pursuant to current local- national legislation.

STORAGE

See storage conditions indicated in section 7.2 of the current safety data sheet. Store the containers away from high temperatures, direct exposure to the sun and frost. Maximum recommended storage time: 12 months from manufacture in fully sealed original container, indoors and at temperatures between 5° and 35° C.

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LEGAL TEXT NOTE

This information and, in particular, the recommendations regarding the application and final use of the product, are given in good faith, based on the current knowledge and experience of Isaval Paints of the products when they are properly stored, handled and applied, in normal situations, within its useful life, according to the recommendations of Pinturas Isaval. In practice, the possible differences in the materials, supports and actual conditions at the place of application are such that it cannot be inferred from the information in this document, no any other written recommendation, neither any advice offered, will insure the guarantee in terms of marketing or suitability for particular purposes, neither any obligation outside of any legal relationship that may exist. The user of the products must carry out the tests to verify their suitability according to the use they want to give. Pinturas Isaval reserves the right to change the specifications of its products. The property rights of third parties must be respected. All orders are accepted according to the terms of our current General Conditions of Sale and Supply. Users should know and use the latest and updated version of the local Product Data Sheets, a copy of which will be sent to whoever requests them, or can also be obtained on the page www.isaval.es. All data in this document are based on laboratory tests conducted at 20°C and 1 atm pressure. Measurements taken "on-site" may vary due to circumstances beyond our control, such as changes in environmental conditions of pressure and temperature.