



## TECHNICAL DATA SHEET

### 4.2 SOLVENT BASED

#### ► SI 1000 Unleaded minium

Anti-rust alkyd primer

1852 / Version 2 / 05-03-2025



## DESCRIPTION

Quick-drying anti-rust primer based on alkyd resins and the latest anticorrosive pigments. Contains no lead or chromates.

## PROPERTIES

- Protection against rusting.
- High adhesion on ferrous surfaces.
- Good wetting of the surface.
- Quick drying.

## USES

Protect steel against corrosion in urban and industrial environments. Especially suitable for maintenance work.

## TECHNICAL DATA

Appearance	Semi-Matt.
Colour	minium orange
Thinner	D-10, D-90.
Viscosity (Copa Ford No. 4). Seconds.	350-600.
Density at 20°C (Kg/L)	1.4 ± 0.05.
Content in solids % volume	55.
Volatile Organic Compounds (COV).	Maximum product content 454,90 g/l,
Yield (m <sup>2</sup> /L):	10-13 for dry thickness of 40-50 microns.
Drying time (20°C).	30.
Second coat (hours)	3-4.
% brush or roller dilution	10-15 , with D-90.
% spray gun dilution	10-20, with D-10

## HOW TO APPLY

- Stir the product until totally smooth.
- The surfaces to be painted must be clean, dry and free of dust, grease, saltpetre, etc.
- If the surface is already painted, ensure the previous paint is in good condition and well-adhered.

## SURFACE AND AMBIENT CONDITIONS

### AMBIENT TEMPERATURE:

Do not paint at a temperature of below 5°C .

### SURFACE TEMPERATURE:

Never apply below this with relative humidity exceeding 80%.

### AMBIENT CONDITIONS:

The paint should not be applied under conditions of excessive sunlight, strong winds, or if rain is forecast.

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## SURFACE PREPARATION

### UNPAINTED SURFACES:

#### Iron and Steel:

- Remove any rolling scale that might be left.
- Remove any rust or rusted material (by sandblasting or scraping and mechanical or manual brushing), until a rust-free surface remains.
- Paint using the normal procedure.

### PRE-PAINTED SURFACES IN POOR CONDITION:

#### Iron and Steel:

- If the enamel-coated surface is not in ideal condition, the existing enamel layer should be removed with PAINT STRIPPER.
- Remove any rolling scale that might be left.
- Remove any rust or rusted material (by sandblasting or scraping and mechanical or manual brushing), until a rust-free surface remains.
- Paint using the normal procedure.

## POSSIBLE APPLICATION SYSTEMS

Use a brush, roller or spray gun for normal application of Isalnox primer. At least two top coats are recommended. Prior to the top coat and depending on the wall apply primer suitable for the yield specified in each case.

### FINISH SI-1000 MINIO SIN PLOMO:

- Yield: 10-13 m<sup>2</sup>/L en espesores secos de 40-50 micras.
- Coats: 1

## SAFETY

Consult the current safety data sheet for safe handling (Section 8.2). Unsuitable for children. Keep out of the reach of children. Do not place painted surfaces into the mouth.

## REMOVAL

Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling, in line with the local and national legislation in force. Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling. Do not pour down drains or into the environment. Dispose of the product at an authorised waste disposal site or through an authorised waste management company. Waste must be handled, stored and disposed of pursuant to current local- national legislation.

## STORAGE

See storage conditions indicated in section 7.2 of the current safety data sheet. Store the containers away from high temperatures, direct exposure to the sun and frost. Maximum recommended storage time: 24 months from manufacture in fully sealed original container, indoors and at temperatures between 5° and 35° C.

## LEGAL TEXT NOTE

This information and, in particular, the recommendations regarding the application and final use of the product, are given in good faith, based on the current knowledge and experience of Isaval Paints of the products when they are properly stored, handled and applied, in normal situations, within its useful life, according to the recommendations of Pinturas Isaval. In practice, the possible differences in the materials, supports and actual conditions at the place of application are such that it cannot be inferred from the information in this document, no any other written recommendation, neither any advice offered, will insure the guarantee in terms of marketing or suitability for particular purposes, neither any obligation outside of any legal relationship that may exist. The user of the products must carry out the tests to verify their suitability according to the use they want to give. Pinturas Isaval reserves the right to change the specifications of its products. The property rights of third parties must be respected. All orders are accepted according to the terms of our current General Conditions of Sale and Supply. Users should know and use the latest and updated version of the local Product Data Sheets, a copy of which will be sent to whoever requests them, or can also be obtained on the page [www.isaval.es](http://www.isaval.es). All data in this document are based on laboratory tests conducted at 20°C and 1 atm pressure. Measurements taken "on-site" may vary due to circumstances beyond our control, such as changes in environmental conditions of pressure and temperature.