



## TECHNICAL DATA SHEET

### 3.3 ISALNOX ANTI-RUST

#### ► Isalnox Multi-adhesive Primer

Anti-rust multi-purpose primer

1992 / Version 3 / 05-03-2025



## DESCRIPTION

Mono-component primer with outstanding adherence on a wide range of formats. Anti-rust.

## PROPERTIES

- It protects metal against rusting.
- Quick drying.
- Good wetting of the surface.
- Exceptional adhesion on a wide variety of metal and non-metal surfaces.
- Multi-purpose, re-paintable even with two-component products.
- Ready-to-use.

## USES

Anti-corrosive protection of ferrous and non-ferrous metals with very good adhesion to: steel, galvanised steel, brass and PVC.

## TECHNICAL DATA

<b>Appearance</b>	Satin.
<b>Colour</b>	ISALNOX white and colour chart.
<b>Viscosity (Brookfield RVT at 20°C). Poises</b>	250 ± 50
<b>Density at 20°C (Kg/L)</b>	1.31 ± 0.05
<b>Content in solids % volume</b>	50
<b>Yield</b>	10 - 12 m <sup>2</sup> /l (40 - 50 microns per coat)
<b>Touch dry (20°C) (min)</b>	30
<b>Second coat</b>	3 - 4 h. Wait 24 hours when repainting with two-component products.
<b>Thinner</b>	D-10.
<b>Brush or roller dilution</b>	Ready-to-use.
<b>Spray gun dilution</b>	0 - 5 %, if necessary
<b>Volatile Organic Compounds (COV).</b>	Maximum product content 468,10 g/l

## HOW TO APPLY

- Stir the product until totally smooth.
- The surfaces to be painted must be clean, dry and free of dust, grease, saltpetre, etc.
- If the surface is already painted, ensure the previous paint is in good condition and well-adhered.
- - Finish with water-based enamel: wait for at least 4 hours after applying the last coat of Isalnox\_Multi-Adhesive Primer.
- - Finish with synthetic enamel: wait for at least 4 hours after applying the last coat of Isalnox\_Multi-Adhesive Primer.
- - Finish with bi-component products: wait for at least 24 hours after applying the last coat of Isalnox\_Multi-Adhesive Primer (For an average thickness of 40 - 50 microns of Isalnox\_Multi-Adhesive Primer, at a temperature of 20°C and relative humidity of 65%)



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## SURFACE AND AMBIENT CONDITIONS

### AMBIENT TEMPERATURE:

Do not apply at temperatures below 5°C

### RELATIVE HUMIDITY:

Never apply with relative humidity exceeding 80%.

### AMBIENT CONDITIONS:

It is not recommended to paint in rainy weather or at times of peak heat.

## SURFACE PREPARATION

### UNPAINTED SURFACES:

#### Iron and Steel:

- Remove any rolling scale that might be left.
- Remove any rust or rusted material (by sandblasting or scraping and mechanical or manual brushing), until a rust-free surface remains.
- Paint using the normal procedure.

### PRE-PAINTED SURFACES IN POOR CONDITION:

#### Iron and Steel:

- If the enamel-coated surface is not in ideal condition, the existing enamel layer should be removed with PAINT STRIPPER.
- Remove any rolling scale that might be left.
- Remove any rust or rusted material (by sandblasting or scraping and mechanical or manual brushing), until a rust-free surface remains.
- Paint using the normal procedure.

## POSSIBLE APPLICATION SYSTEMS

Use a brush, roller or spray gun for normal application of Isalnox multi-adhesive primer. At least two top coats are recommended. Prior to the top coat and depending on the wall apply primer suitable for the yield specified in each case.

### FINISH ISALNOX IMPRIMACIÓN MULTIADHERENTE:

- Yield: 10 - 12 m<sup>2</sup>/l (40 - 50 por capa)
- Coats: 1

## SAFETY

Consult the current safety data sheet for safe handling (Section 8.2). Unsuitable for children. Keep out of the reach of children. Do not place painted surfaces into the mouth.

## REMOVAL

Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling, in line with the local and national legislation in force. Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling. Do not pour down drains or into the environment. Dispose of the product at an authorised waste disposal site or through an authorised waste management company. Waste must be handled, stored and disposed of pursuant to current local- national legislation.

## STORAGE

See storage conditions indicated in section 7.2 of the current safety data sheet. Store the containers away from high temperatures, direct exposure to the sun and frost. Maximum recommended storage time: 24 months from manufacture in fully sealed original container, indoors and at temperatures between 5° and 35° C.

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### LEGAL TEXT NOTE

This information and, in particular, the recommendations regarding the application and final use of the product, are given in good faith, based on the current knowledge and experience of Isaval Paints of the products when they are properly stored, handled and applied, in normal situations, within its useful life, according to the recommendations of Pinturas Isaval. In practice, the possible differences in the materials, supports and actual conditions at the place of application are such that it cannot be inferred from the information in this document, no any other written recommendation, neither any advice offered, will insure the guarantee in terms of marketing or suitability for particular purposes, neither any obligation outside of any legal relationship that may exist. The user of the products must carry out the tests to verify their suitability according to the use they want to give. Pinturas Isaval reserves the right to change the specifications of its products. The property rights of third parties must be respected. All orders are accepted according to the terms of our current General Conditions of Sale and Supply. Users should know and use the latest and updated version of the local Product Data Sheets, a copy of which will be sent to whoever requests them, or can also be obtained on the page [www.isaval.es](http://www.isaval.es). All data in this document are based on laboratory tests conducted at 20°C and 1 atm pressure. Measurements taken "on-site" may vary due to circumstances beyond our control, such as changes in environmental conditions of pressure and temperature.