TECHNICAL DATA SHEET



3.2 WATER-BASED

Acquatex PU (Satin)

High quality polyurethane enamel 2084 / Version 5 / 04-03-2025



DESCRIPTION

Mono-component water-based polyurethane enamel with very high performance.

PROPERTIES

- · Pleasant to the touch
- Excellent levelling of characteristics similar to classical synthetic products.
- Hard and highly resistant to abrasion and rubbing.
- Resistant to the damaging effects of the outdoors.
- · Good adhesion on difficult surfaces.
- Does not yellow over time, not even in dark conditions.
- Resistance to household cleaning products.
- Does not contain organic solvents.
- Low odour.
- Interior and exterior application.

USES

Advisable for lacquering wooden doors and windows. Protection of a large variety of surfaces (duly primed) such as wood, plaster and iron, galvanised, aluminium, PVC, stainless steel.

TECHNICAL DATA	
Appearance	Satin.
Colour	White and colours from the Sistema tintométrico Esencia charts.
Density at 20ºC (Kg/L)	1.22 ± 0.05
Content in solids % volume	40
Fire Resistance classification (EN13501-1)	A2-s1-d0
Yield (m ² /L):	8 - 12 m2/l (35 - 50 microns)
Touch dry (hours)	1 - 2
Second coat (hours)	5 - 6
Total drying (days)	15 - 20
Thinner	Water.
% brush or roller dilution	0 - 15
% spray gun dilution	10 - 20
Cleaning of utensils and stains	With water before drying.
Volatile Organic Compounds (COV).	Maximum product content 8,6 g/l

HOW TO APPLY

- Stir the product until totally smooth.
- The surfaces to be painted must be clean, dry and free of dust, grease, saltpetre, etc.
- If the surface is already painted, ensure the previous paint is in good condition and well-adhered.





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SURFACE AND AMBIENT CONDITIONS

AMBIENT TEMPERATURE:

Do not paint at a temperature of below 7°C .

SURFACE TEMPERATURE:

The surface temperature should be 2 - 3 °C above dew point when painting.

RELATIVE HUMIDITY:

Never apply with relative humidity exceeding 80%.

AMBIENT CONDITIONS:

The paint should not be applied under conditions of excessive sunlight, strong winds, or if rain is forecast.



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SURFACE PREPARATION

UNPAINTED SURFACES:

Galvanised:

• If the surface is enamel coated, the existing enamel layer should be removed with our PAINT STRIPPER. Paint as if it were a new unpainted surface.

<u>Aluminium:</u>

If the surface is enamel coated, the existing enamel layer should be removed with our PAINT STRIPPER. Paint as if it
were a new unpainted surface.

Wood:

New wood: Removal of product residues and foreign substances. Must be properly sanded and then all dirt is removed. It
is advisable to apply 1-2 coats of wood filler to regulate surface absorption. If subsequent protection is required it is
advisable to apply a coat of PROTECTIVE BASE COAT before applying the wood filler. Finish with a XANOL product as
necessary depending and the desired finish and final use.

Iron and Steel:

 Remove any existing mill scale. Remove any rust or rusted material (by sandblasting or scraping and mechanical or manual brushing), until a rust-free surface remains. Apply 1 or 2 coats of anti-rust primer according to instructions given in the possible application systems.

Concrete:

• Removal of product residues and foreign substances. Must be properly sanded and, after removing all dirt, apply a suitable base coat according to the table of possible painting systems and sand gently. Then apply two coats of finish, sanding gently between layers.

PRE-PAINTED SURFACES IN POOR CONDITION:

Wood:

- · Thoroughly sand the previous paint in good condition.
- If protection is desired, it is advisable to apply a bottom coat to an open pore before applying the WOOD FILLER.

Iron and Steel:

- Eliminate high alkalinity and regulate absorption by applying a suitable fixer/primer (See possible application systems)
- Remove efflorescences, product residues and foreign substances (grease, dust, oils and/or derivatives, etc.).

Concrete:

- Remove efflorescences, product residues and foreign substances (grease, dust, oils and/or derivatives, etc.).
- To seal porous concrete it is advisable to use a suitable sealant according to the table of possible application systems.

Aluminium:

• If the surface is enamel coated, the existing enamel layer should be removed with our PAINT STRIPPER. Paint as if it were a new unpainted surface.

Galvanised:

• If the surface is enamel coated, the existing enamel layer should be removed with our PAINT STRIPPER. Paint as if it were a new unpainted surface.





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POSSIBLE APPLICATION SYSTEMS

Use a brush, roller or spray gun for normal application of Acquatex PU satin finish. At least two top coats are recommended. Prior to the top coat and depending on the wall apply primer suitable for the yield specified in each case.

PRIMERS:

- Acquatex Primer: Non-ferric metal surfaces free from rust (stainless steel, galvanised steel, aluminium, etc.). Nonmetallic surfaces (wood, plaster, PVC, tiles, etc.)Yield: 8-12 m2/L. Coats: 1
- Fixenol Consolidating primer: indicated for fixing, consolidating and sealing mineral substrates (cement mortar, concrete, Catalan tile, etc.)Yield:Concrete: 15-20 m2/L.Cement mortars: 10-15 m2/L.Fibre cement: 10 - 15 m2/L.Plaster/Cast plaster: 5 - 15 m2/L.Painted surfaces: 15 - 20 m2/L. Coats: 1
- Fixenol Pigmented: non-homogeneous surfaces (various materials, areas with different colours, repairs, etc.), where FIXENOL PIGMENTED is to be applied in the desired colour, in order to regularise the colour, absorption and appearance of the surface.Yield: 8 15 m2/L. Coats: 1
- Isalnox Water-based Multi-adhesive Primer: protection of rust-free metallic surfaces (steel, galvanised steel, aluminium, etc.), sealant for non-metallic surfaces (wood, gypsum, PVC, etc.)Yield: 8 10 m2/L. Coats: 1
- Xanol Sealant: sealing and filling of wood surfaces. Yield: 8 12 m2/L. Coats: 1
- Xanol Wood filler: smoothing of absorption of surfaces and increase in yield of finish. Yield: 1 12 m2/L. Coats: 1
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FINISH ACQUATEX PU (SATINADO):

- Yield: 8 12 m2/l (35 50 micras secas)
- Coats: 2

SAFETY

Consult the current safety data sheet for safe handling (Section 8.2). Unsuitable for children. Keep out of the reach of children. Do not place painted surfaces into the mouth.

REMOVAL

Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling, in line with the local and national legislation in force. Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling. Do not pour down drains or into the environment. Dispose of the product at an authorised waste disposal site or through an authorised waste management company. Waste must be handled, stored and disposed of pursuant to current local- national legislation.

STORAGE

See storage conditions indicated in section 7.2 of the current safety data sheet. Store the containers away from high temperatures, direct exposure to the sun and frost. Maximum recommended storage time: 12 months from manufacture in fully sealed original container, indoors and at temperatures between 5° and 35° C.

LEGAL TEXT NOTE

This information and, in particular, the recommendations regarding the application and final use of the product, are given in good faith, based on the current knowledge and experience of Isaval Paints of the products when they are properly stored, handled and applied, in normal situations, within its useful life, according to the recommendations of Pinturas Isaval. In practice, the possible differences in the materials, supports and actual conditions at the place of application are such that it cannot be inferred from the information in this document, no any other written recommendation, neither any advice offered, will insure the guarantee in terms of marketing or suitability for particular purposes, neither any obligation outside of any legal relationship that may exist. The user of the products must carry out the tests to verify their suitability according to the use they want to give. Pinturas Isaval reserves the right to change the specifications of its products. The property rights of third parties must be respected. All orders are accepted according to the terms of our current General Conditions of Sale and Supply. Users should know and use the latest and updated version of the local Product Data Sheets, a copy of which will be sent to whoever requests them, or can also be obtained on the page www.Isaval.es. All data in this document are based on laboratory tests conducted at 20°C and 1 atm pressure. Measurements taken "on-site" may vary due to circumstances beyond our control, such as changes in environmental conditions of pressure and temperature.

