



## TECHNICAL DATA SHEET

### 4.1 WATER-BASED

#### ► Imprex Acqua 2 comp.

Anti-rust epoxy primer

2378 / Version 6 / 16-01-2024



## DESCRIPTION

Two-component water-based epoxy anti-rust primer. No odour, does not contain organic solvents. Respond all the requirements established in the "GREEN BUILDING", offering the highest possible score for BREEAM and / or LEED certifications.

## PROPERTIES

- Does not contain organic solvents.
- It protects metal against rusting.
- High physical and chemical resistance.
- Exceptional adhesion on a wide variety of metal and non-metal surfaces.
- Multi-purpose.
- High hardness.
- Odourless.
- Contributes to BREEAM and LEED certification.

## USES

Anti-corrosive primer for finishing with epoxy, polyurethane or synthetic systems, whether water or solvent based.

## TECHNICAL DATA

<b>Appearance</b>	Satin.
<b>Colour</b>	White and RAL colours
<b>Density at 20°C (Kg/L)</b>	1.32
<b>Content in solids % volume</b>	49
<b>Mixing ratio</b>	3 to 1 in volume
<b>Useful life of mixture</b>	2 - 3 h
<b>Yield</b>	9 - 10 m <sup>2</sup> /l (50 microns per coat)
<b>Touch dry</b>	4 - 5 h
<b>% brush or roller dilution</b>	0 - 5
<b>Thinner</b>	Water.
<b>Second coat</b>	Minimum 12 h - maximum 48 h
<b>% spray gun dilution</b>	0 - 5
<b>Cleaning of utensils and stains</b>	With water before catalysing the product.
<b>Volatile Organic Compounds (COV).</b>	Maximum product content 32,9 g/l

## HOW TO APPLY

- Stir the product until totally smooth.
- The surfaces to be painted must be clean, dry and free of dust, grease, saltpetre, etc.
- The product cannot be used after mixing once the useful life of the mixture has ended, even though its viscosity allows this.
- Add the hardener to the base and stir mechanically at 300 rpm for 3 minutes.



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## SURFACE AND AMBIENT CONDITIONS

### AMBIENT TEMPERATURE:

Always apply above 10°C and below 40°C.

### RELATIVE HUMIDITY:

Never apply with relative humidity of 85%.

### AMBIENT CONDITIONS:

It is not recommended to paint in rainy weather or at times of peak heat.

## SURFACE PREPARATION

### UNPAINTED SURFACES:

#### *Iron and Steel:*

- SA 21/2 grade treatment as per SIS-05.59.00
- Remove any rust or rusted material (by sandblasting or scraping and mechanical or manual brushing), until a rust-free surface remains.
- Very careful spraying The jet is maintained on the surface and for the time necessary to ensure that the rolling scale, rust and foreign matter are removed in such a way that any residue appears only as light shadows or surface stains.
- Finally, remove the abrasive dust with a vacuum cleaner, with clean, dry compressed air or with a clean brush.

### PRE-PAINTED SURFACES IN POOR CONDITION:

#### *Iron and Steel:*

- If the enamel-coated surface is not in ideal condition, the existing enamel layer should be removed with PAINT STRIPPER.
- Then carry out treatment up to Sa2 grade.
- Finally, remove the abrasive dust with a vacuum cleaner, with clean, dry compressed air or with a clean brush.

## POSSIBLE APPLICATION SYSTEMS

Use a brush, roller or spray gun for normal application of IMPREX ACQUA.

### FINISH IMPREX ACQUA 2 COMP.:

- Yield: 9 - 10 m<sup>2</sup>/l (50 micras secas)
- Coats: 1

## SAFETY

Consult the current safety data sheet for safe handling (Section 8.2). Unsuitable for children. Keep out of the reach of children. Do not place painted surfaces into the mouth.

## REMOVAL

Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling, in line with the local and national legislation in force. Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling. Do not pour down drains or into the environment. Dispose of the product at an authorised waste disposal site or through an authorised waste management company. Waste must be handled, stored and disposed of pursuant to current local- national legislation.

## STORAGE

See storage conditions indicated in section 7.2 of the current safety data sheet. Store the containers away from high temperatures, direct exposure to the sun and frost. Maximum recommended storage time: 12 months from manufacture in fully sealed original container, indoors and at temperatures between 5° and 35° C.

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## LEGAL TEXT NOTE

This information and, in particular, the recommendations regarding the application and final use of the product, are given in good faith, based on the current knowledge and experience of Isaval Paints of the products when they are properly stored, handled and applied, in normal situations, within its useful life, according to the recommendations of Pinturas Isaval. In practice, the possible differences in the materials, supports and actual conditions at the place of application are such that it cannot be inferred from the information in this document, no any other written recommendation, neither any advice offered, will insure the guarantee in terms of marketing or suitability for particular purposes, neither any obligation outside of any legal relationship that may exist. The user of the products must carry out the tests to verify their suitability according to the use they want to give. Pinturas Isaval reserves the right to change the specifications of its products. The property rights of third parties must be respected. All orders are accepted according to the terms of our current General Conditions of Sale and Supply. Users should know and use the latest and updated version of the local Product Data Sheets, a copy of which will be sent to whoever requests them, or can also be obtained on the page "www.Isaval.es". Data on this Sheet are based on laboratory tests. The measures taken "on site" may vary due to circumstances beyond our control.