



## TECHNICAL DATA SHEET

### 4.2 SOLVENT BASED

#### ► Improxy Primer HS

High solids synthetic primer  
2511 / Version 2 / 16-01-2024



## DESCRIPTION

Ultra-fast drying high solids anti-rust synthetic primer for maintenance of metal structures.

## PROPERTIES

- High opacity.
- Quick drying and repainting.
- Excellent covering power.
- Good adherence directly on iron and non-ferrous substrates, such as galvanised steel, zinc and aluminium.
- Good levelling and brushability.

## USES

Factory application on metal parts to be stored and requiring rapid drying, protecting them from oxidation.

## TECHNICAL DATA

<b>Appearance</b>	Silky matt.
<b>Colour</b>	Reddish or grey.
<b>Viscosity (Brookfield RVT at 20°C). Poises</b>	80 - 120
<b>Density at 20°C (Kg/L)</b>	1.5 ± 0.05
<b>Content in solids % volume</b>	50 - 55
<b>Yield</b>	4 - 8 m <sup>2</sup> /Kg (40 - 50 microns)
<b>Touch dry (20°C) (min)</b>	5 - 10
<b>Second coat (hours)</b>	4 - 8
<b>Thinner</b>	D-40, D-10.
<b>Brush or roller dilution</b>	5 - 10 % with D40
<b>Spray gun dilution</b>	10 - 20 % with D-10
<b>Cleaning of utensils and stains</b>	With the solvents mentioned or cleaning solvent (D-80).
<b>Volatile Organic Compounds (COV).</b>	Maximum product content 484,90 g/l

## HOW TO APPLY

- Stir the product until totally smooth.
- The surfaces to be painted must be clean, dry and free of dust, grease, saltpetre, etc.
- If the surface is already painted, ensure the previous paint is in good condition and well-adhered.

## SURFACE AND AMBIENT CONDITIONS

### AMBIENT TEMPERATURE:

Do not apply at temperatures below 5°C

### RELATIVE HUMIDITY:

Never apply with relative humidity exceeding 80%.

### AMBIENT CONDITIONS:

It is not recommended to paint in rainy weather or at times of peak heat.



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## SURFACE PREPARATION

### UNPAINTED SURFACES:

#### Iron and Steel:

- Remove any rolling scale that might be left.
- Remove any rust or rusted material (by sandblasting or scraping and mechanical or manual brushing), until a rust-free surface remains.
- Paint using the normal procedure.

### PRE-PAINTED SURFACES IN POOR CONDITION:

#### Iron and Steel:

- If the enamel-coated surface is not in ideal condition, the existing enamel layer should be removed with PAINT STRIPPER.
- Remove any rolling scale that might be left.
- Remove any rust or rusted material (by sandblasting or scraping and mechanical or manual brushing), until a rust-free surface remains.
- Paint using the normal procedure.

## POSSIBLE APPLICATION SYSTEMS

Use a brush, roller or spray gun for normal application of Improxy HS primer.

### FINISH IMPROXY IMPRIMACIÓN HS:

- Yield: 4 - 8 m<sup>2</sup>/Kg (40 - 50 micras secas)
- Coats: 1

## SAFETY

Consult the current safety data sheet for safe handling (Section 8.2). Unsuitable for children. Keep out of the reach of children. Do not place painted surfaces into the mouth.

## REMOVAL

Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling, in line with the local and national legislation in force. Take the necessary measures to ensure waste is kept to an absolute minimum. Analyse all possible methods for reuse or recycling. Do not pour down drains or into the environment. Dispose of the product at an authorised waste disposal site or through an authorised waste management company. Waste must be handled, stored and disposed of pursuant to current local- national legislation.

## STORAGE

See storage conditions indicated in section 7.2 of the current safety data sheet. Store the containers away from high temperatures, direct exposure to the sun and frost. Maximum recommended storage time: 24 months from manufacture in fully sealed original container, indoors and at temperatures between 5° and 35° C.

## LEGAL TEXT NOTE

This information and, in particular, the recommendations regarding the application and final use of the product, are given in good faith, based on the current knowledge and experience of Isaval Paints of the products when they are properly stored, handled and applied, in normal situations, within its useful life, according to the recommendations of Pinturas Isaval. In practice, the possible differences in the materials, supports and actual conditions at the place of application are such that it cannot be inferred from the information in this document, no any other written recommendation, neither any advice offered, will insure the guarantee in terms of marketing or suitability for particular purposes, neither any obligation outside of any legal relationship that may exist. The user of the products must carry out the tests to verify their suitability according to the use they want to give. Pinturas Isaval reserves the right to change the specifications of its products. The property rights of third parties must be respected. All orders are accepted according to the terms of our current General Conditions of Sale and Supply. Users should know and use the latest and updated version of the local Product Data Sheets, a copy of which will be sent to whoever requests them, or can also be obtained on the page "www.isaval.es". Data on this Sheet are based on laboratory tests. The measures taken "on site" may vary due to circumstances beyond our control.